



# High Heat Flux Testing of PFCs for SPARC

Presented at the INFUSE  
Workshop 2020

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# High Heat Flux (HHF) Programmatic Goals

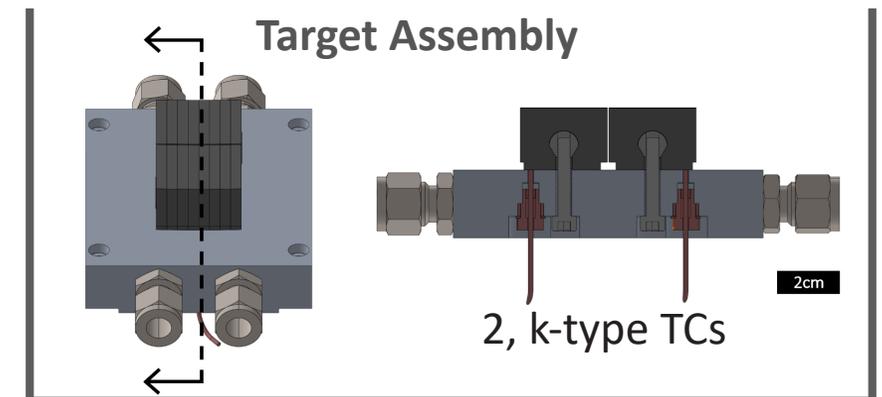
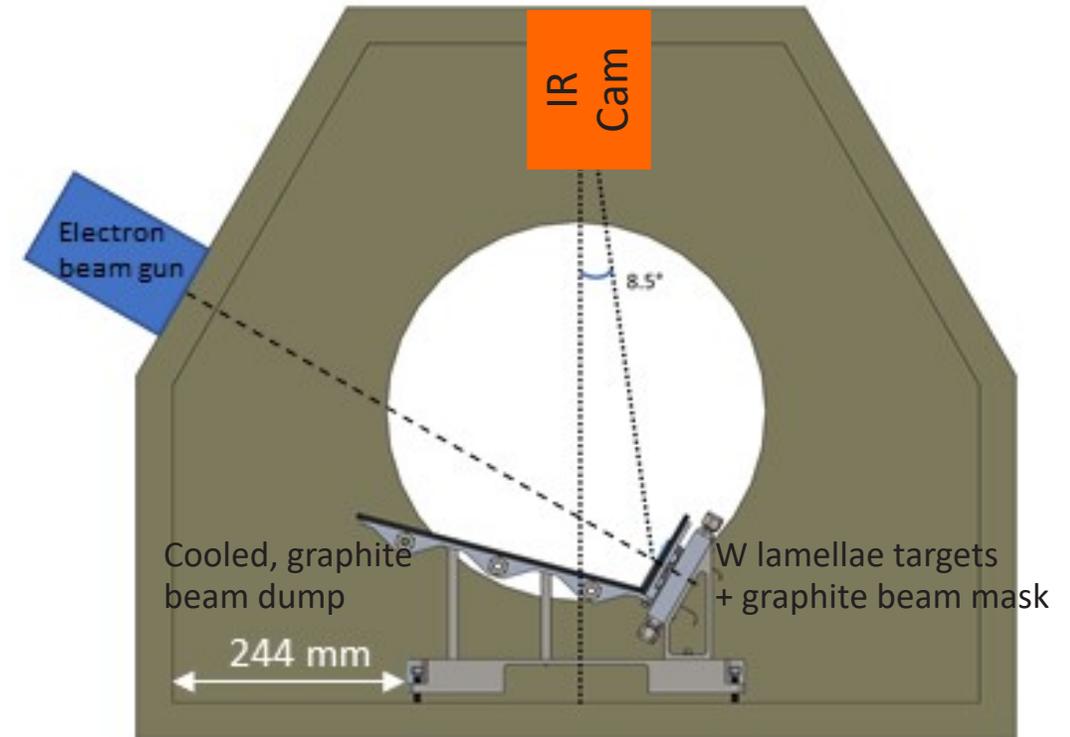
- SPARC is a short-pulse (10 s), high power density tokamak to demonstrate net fusion energy
- Baseline divertor operation is to sweep the strike point over inertially cooled divertor (>100 MW/m<sup>2</sup> divertor surface heat flux)
- INFUSE project aims to
  1. Inform the divertor plasma-facing material choice (form of carbon or tungsten tile)
  2. Demonstrate that the plasma-facing component can survive under SPARC-relevant cyclic heat loading

Tasks	2020				2021
	Q1	Q2	Q3	Q4	Q1
Test calibration for target heat fluxes, temperatures, materials		█			
Material assessment			█		
Tile assembly / mockup test				█	

# Overview of E-beam Facility and Testing Setup

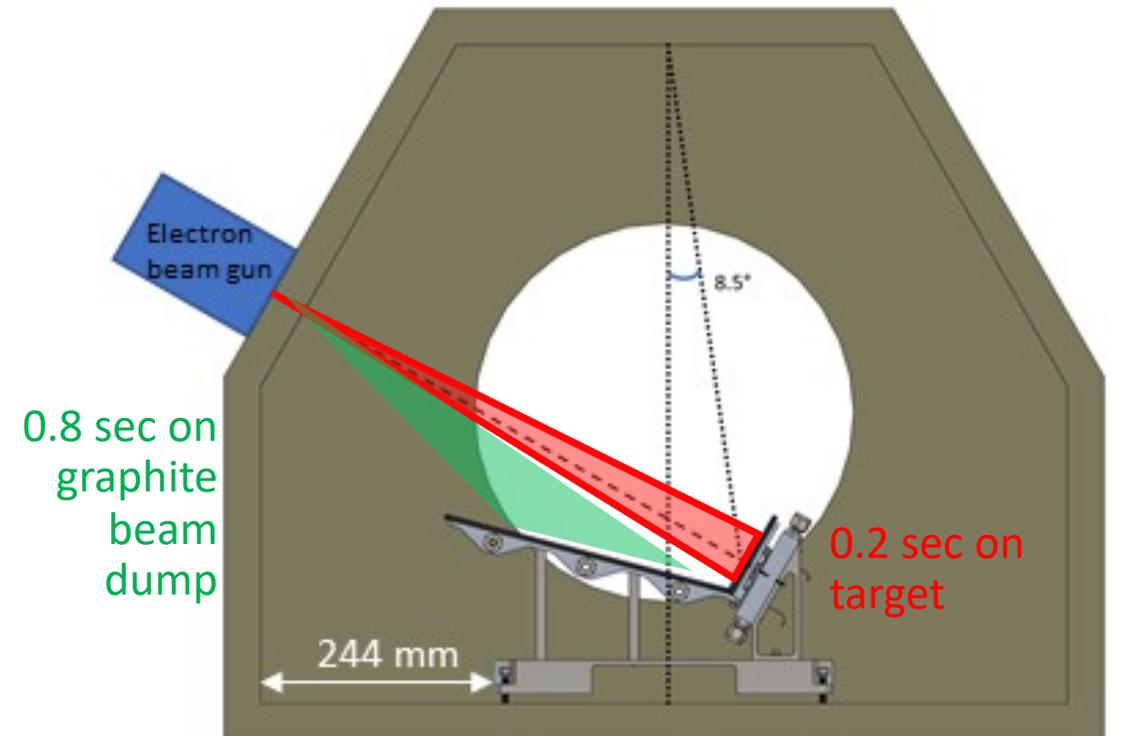
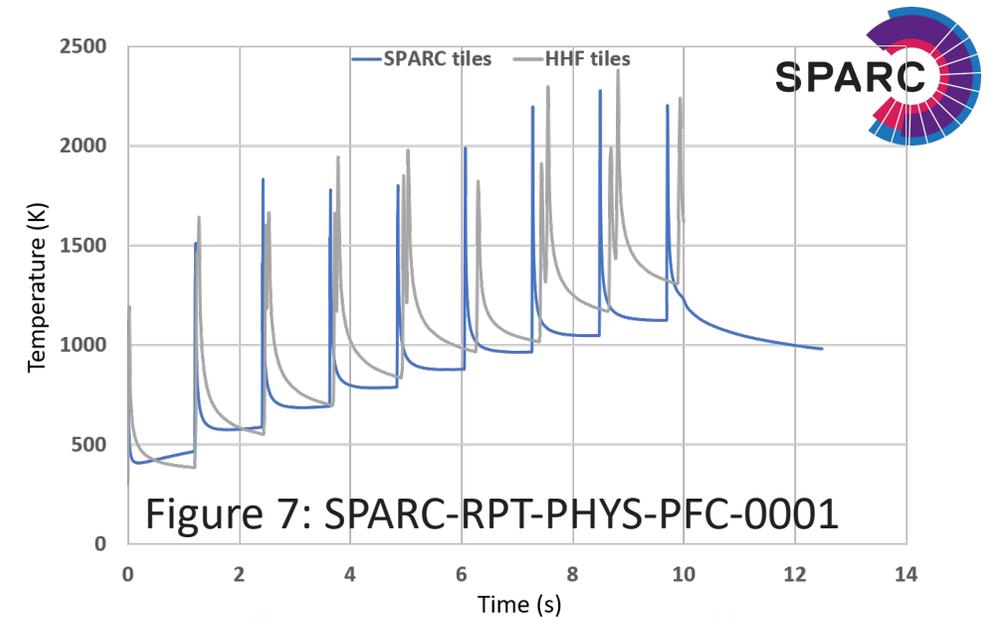
E-beam Sciaky Facility

- 6, 17 kV electron beams available
  - $I_{\text{beam}} \leq 2 \text{ A}$
- Target block and beam dump both actively cooled
  - Water flow rate: 2.2 – 2.4 gpm
- IR Camera: FLIR SC4000
  - 100 Hz, 320x256 pixels
  - 50 mm lens, ND2 filter
  - In-situ + bench top BB calibration



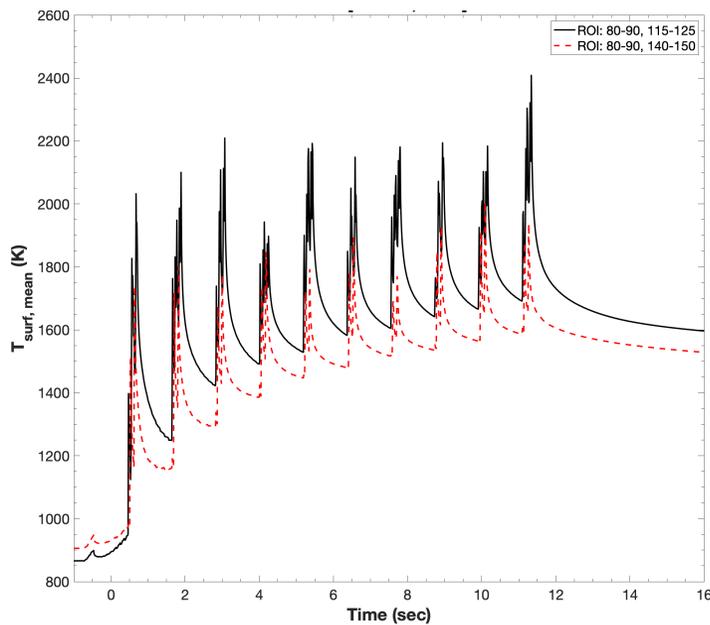
# Desired e-beam scenario

- Mimic desired strike point sweep envisioned for SPARC
- Defined as a “sweep-cycle” at a given  $I_{\text{beam}}$  for 10 sec total
  - 10 strike-point sweeps on target
  - Hoped to vary speed of sweep
    - Default of 0.5 m/s  $\rightarrow$  0.1 m/s
  - Targets allowed to cool between sweep cycles ( $< 200$  C)
- Beam spends most of time on the dump (0.8 sec)
- Chose C-Mod W lamellae for preliminary round of HHF testing
  - Heat flux handling ability of W is risky

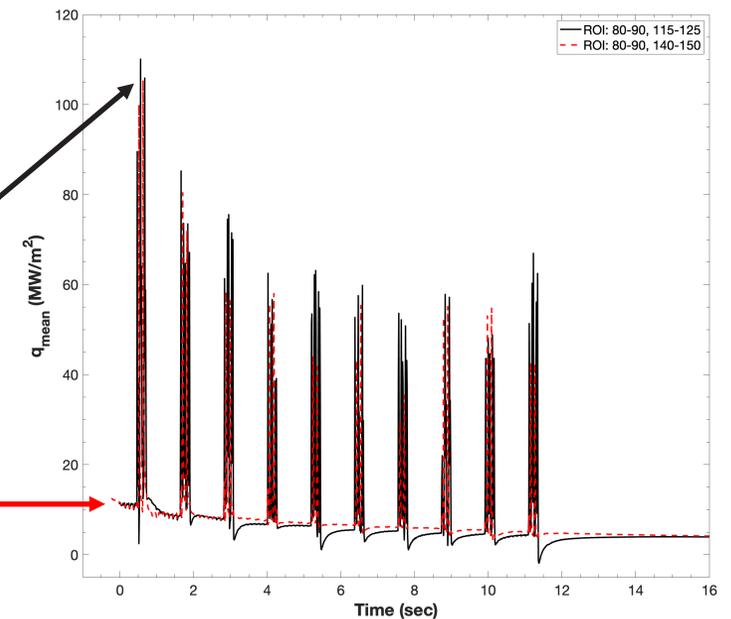
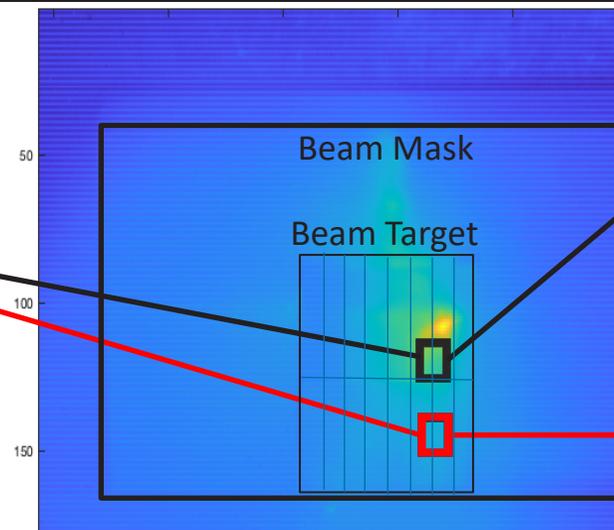


# Measured $T_{\text{surf}}$ similar to expected from simulations

- Peak  $q'' = 110 \text{ MW/m}^2$ 
  - $I_{\text{beam}} = 2000 \text{ mA}$
  - Semi-infinite estimation
  - Drops for successive sweeps
- Preliminary  $q''_{\text{estimate}} = 130 \text{ MW/m}^2$  assuming  $f_{\text{abs}} = 0.3$ 
  - 34 kW e-beam (17 kV @ 2 A)
  - $f_{\text{abs}} = 0.2 - 0.25$  if  $110 \text{ MW/m}^2$  estimate is accurate

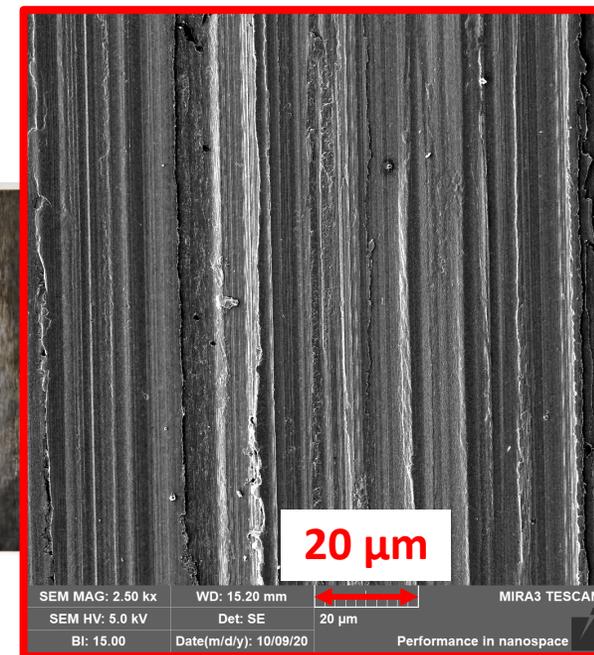
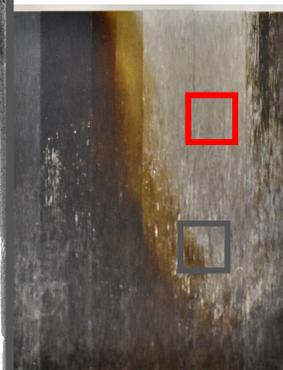
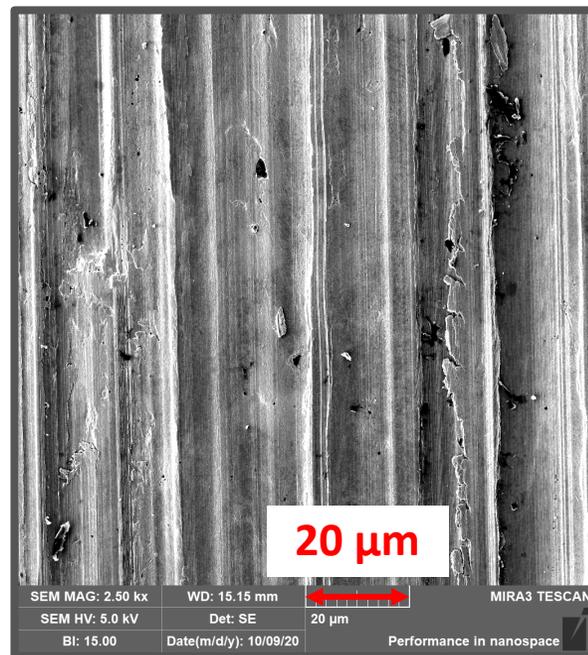
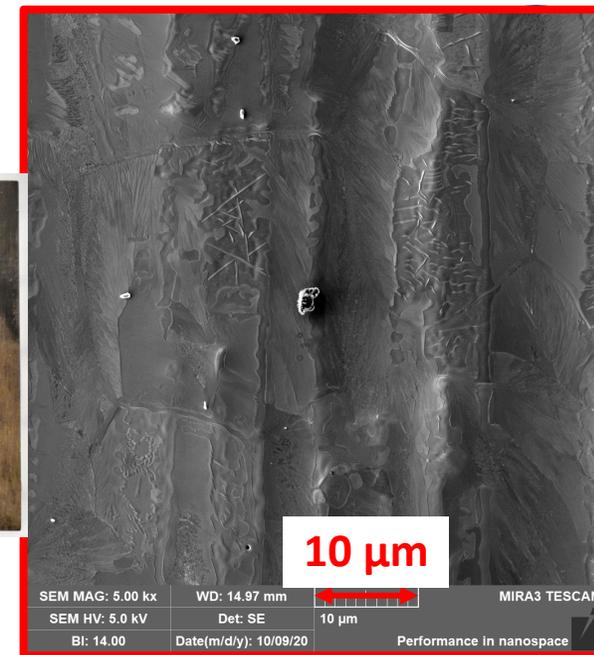
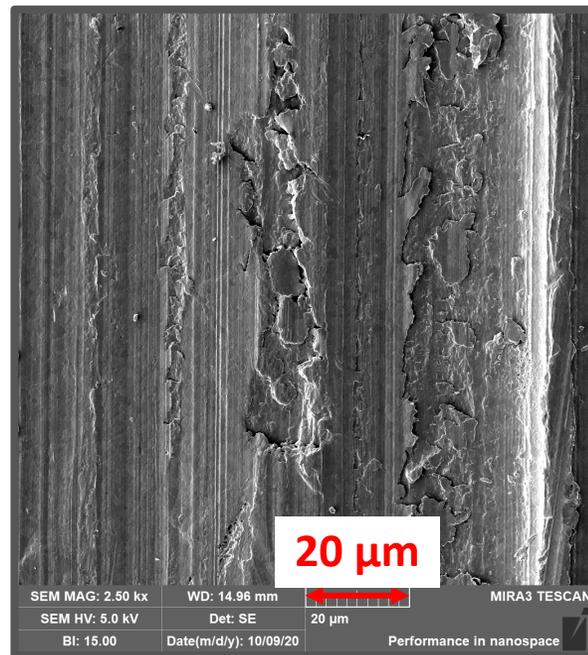


## IR View of Mask and Target



# Minimal damage to W tiles

- Tiles were C-MOD era PFCs
  - Surface re-ground and polished
  - Dominate surface features from that process
- Overall, no cracking observed down to 20 micron scale
- SEM from melt region shows possible surface melting and cracking
  - 10 micron scale



# Summary of Results and Next Steps

- Sciaky facility achieved:
  - e-beam spot size  $\sim 10$  mm DIA at high  $I_{\text{beam}} (> 1250 \text{ mA})$
  - E-beam sweep speed of 0.2 m/s
  - $T_{\text{surf}}$  comparable to expected SPARC divertor temperatures
  - Controllable heat fluxes of 50 – 100 MW/m<sup>2</sup>
- With sufficient beam sweeping, W melting can be minimized
- Evidence of small, crack network at 10 micron scale after exposure to 100 MW/m<sup>2</sup> heat flux
- Next steps:
  - Data analysis from exposure testing, confirm replication of SPARC-relevant fluxes.
  - Complete detailed plan for PFC mockup tests
  - Build PFC mock-ups of CDR-level tile design and perform tests

# Impacts on SPARC

- HHF tests provide critical information to guide design and selection of SPARC plasma-facing materials
- CFS now has access to facility to test prototypes at SPARC-relevant levels. This complements theoretical analysis and projection based on publications or lower heat flux tests
- CFS and ORNL can now move on to HHF Testing of integrated PFC module
- Aim is to have results to inform PDR, scheduled for July 2021

# 2019 INFUSE Programs on the SPARC Timeline

